

Date: Thursday, 1/17/2008 3:31:59 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	BUSHING
Job Number	36853		
Estimate Number	10173		
P.O. Number	N/A	Part Number	D2537
This Issue	1/17/2008	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2537 REV A1
First Issue	N/A	Project Number	N/A
Previous Run	34788	Drawing Revision	A1
Written By		Material	N/A
Checked & Approved By		Due Date	1/30/2008
Comment	Est D 05.01.34 Material change on Step 2 KJ/JLM	Qty:	50
Um:	Each		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304R500	0.500" 304 SS roundbar	(50)
		Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s) Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) Batch: M105261	H.A 08/01/24
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	(50)
		Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Turn to N/A Spec	H.A /2nd 08/01/24
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	(50)
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	H.A /2nd 08/01/24
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	J.F. 08/01/27 (50)
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: S+36	L.D. 08/01/28 (50)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/01/29
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 1/17/2008 3:32:00 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 36853

Part Number: D2537

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(50)

Comment: FINAL INSPECTION/W/O RELEASE

108/0169

Job Completion



2008/1/28

W

Dart Aerospace Ltd

W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36853
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

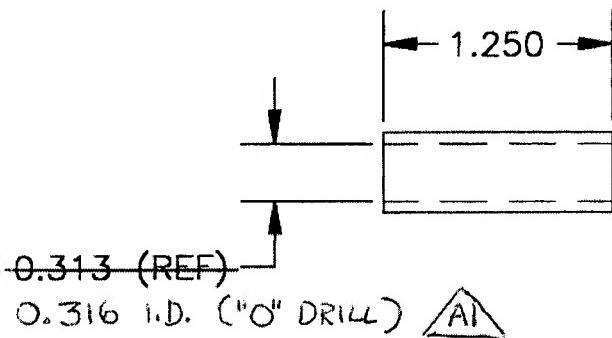
Measured by:	J.A./CML	Audited by:	J.F.	Prototype Approval:	N/A
Date:	08/01/24	Date:	08/01/24	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	
B	05.02.17	Added Ø0.438	KJ/JLM	
C	07.10.31	Tolerance revised on Ø0.438	KJ/EC/DD	

DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>M. M.</i>	APPROVED <i>Bud</i>	DRAWING NO. D2537	REV. A	SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING		SCALE 1:1

A1 02.08.30 (Pd) 0.316 WAS 0.313

RELEASED
96/07/26 Pd

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KE 29.09.07

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36853